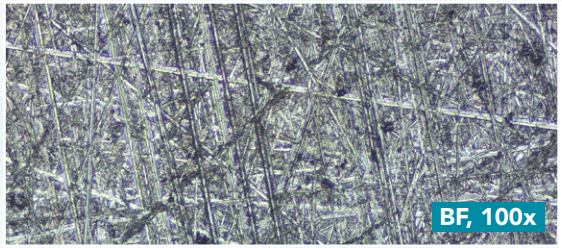
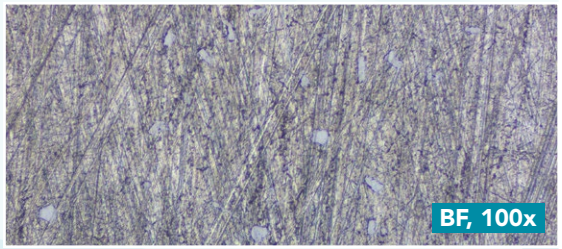
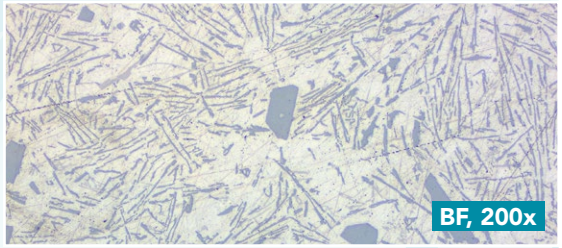
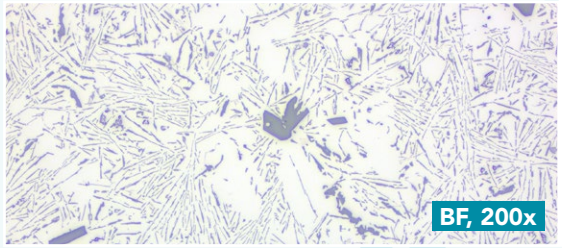
Aka-Brief **#4 Aluminium Alloys**

AKASEL
THE SMARTER ALTERNATIVE

1	Rhaco Grit P320	Water	300 rpm	25 N	Until plane	
2	Largan 9	DiaUltra 9 µm	150 rpm	35 N	3:30 min	
3	Moran-U	DiaUltra 3 µm	150 rpm	25 N	2:30 min	
4	Chemal	Fumed Silica 0.2 µm Alkaline	150 rpm	20 N	2:00 min	

Times are stated for a 300 mm preparation system and Forces for an individual 40 mm dia. sample.

On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.

With larger samples the force should be increased, with smaller samples decreased.

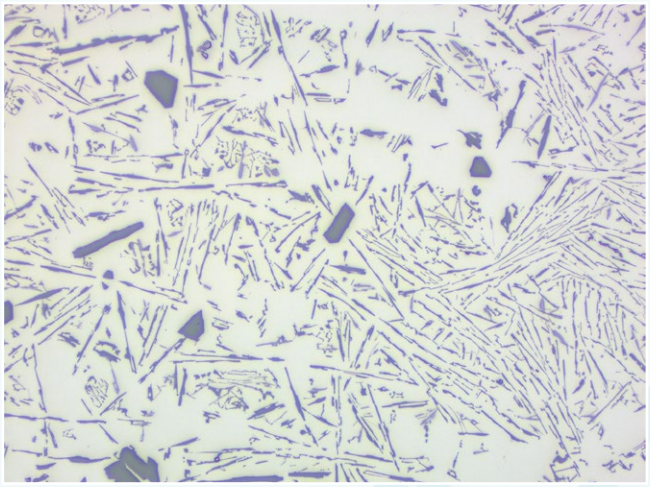
Time and Force may vary depending on the equipment.

MADE IN DENMARK, 2021 - 98012884/66040102

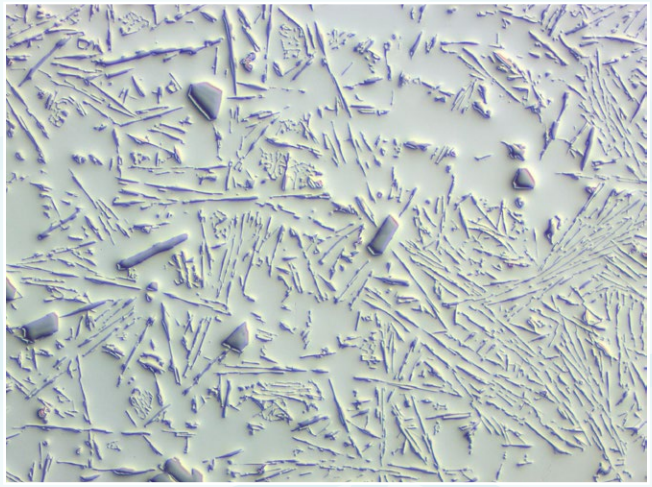
HIGHER DiaUltra FASTER BETTER

Aka-Brief **#4 Aluminium Alloys**

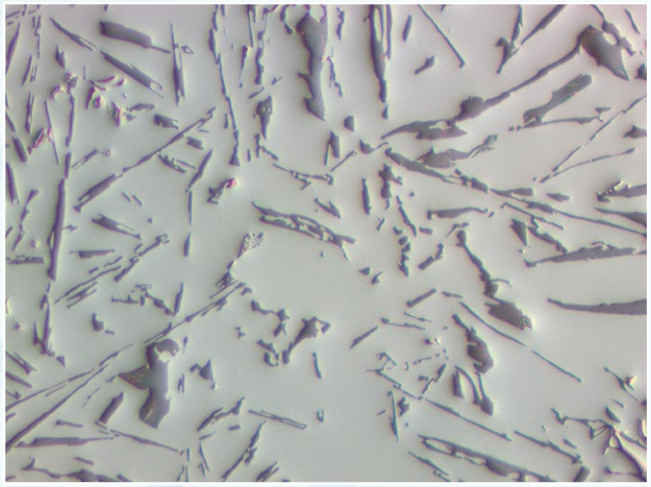
FINAL RESULT



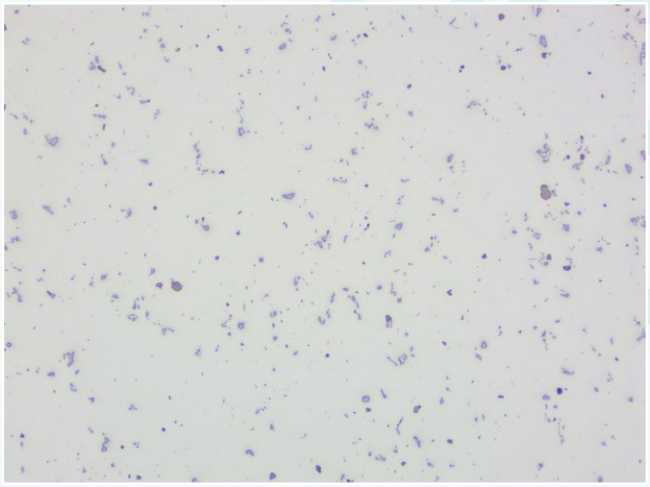
AlSi12, BF, 200x



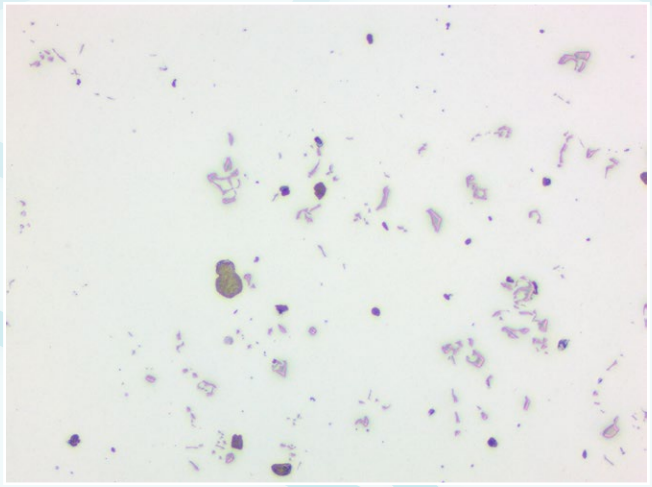
AlSi12, DIC, 200x



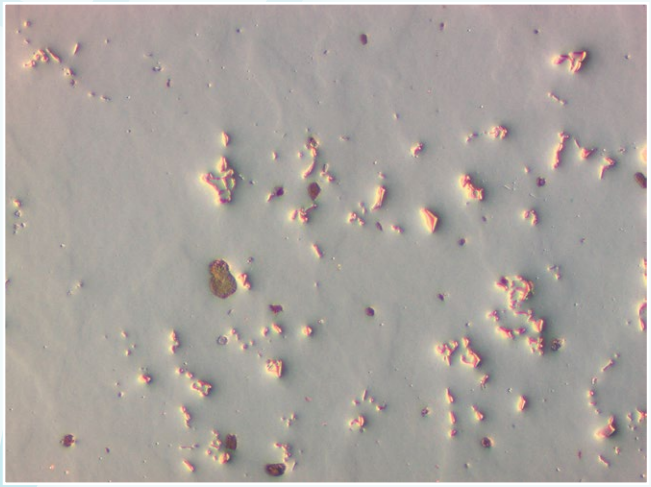
AlSi12, DIC, 500x



AlMg, EN AW-6026, BF, 200x



AlMg, EN AW-6026, BF, 500x



AlMg, EN AW-6026, DIC, 500x

MADE IN DENMARK, 2021 - 66040102

AKASEL