

# Aka-Brief #16 Medium Soft Materials 150-400 HV

1



Piatto 220



Water



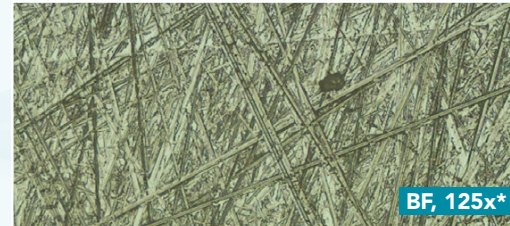
300 rpm



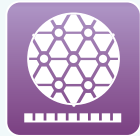
35 N



Until plane



2



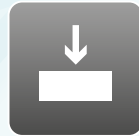
Allegran 3



DiaMaxx  
Poly 6 μm



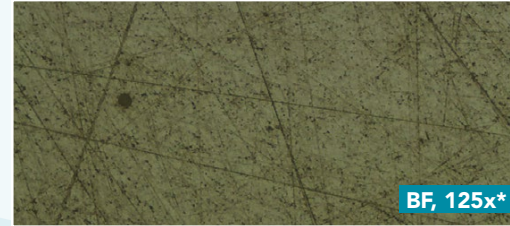
150 rpm



35 N



5:00 min



3



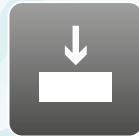
Napal



DiaMaxx  
Poly 1 μm



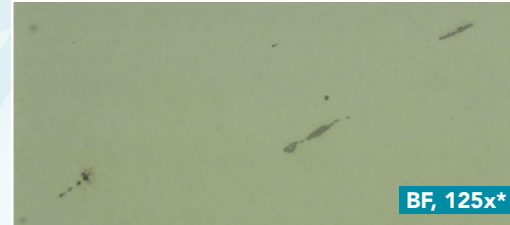
150 rpm



30 N



4:00 min



Times are stated for a 300 mm preparation system and 40 mm dia. samples.

On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.

With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.

\* Material prepared:  
Soft Steel