

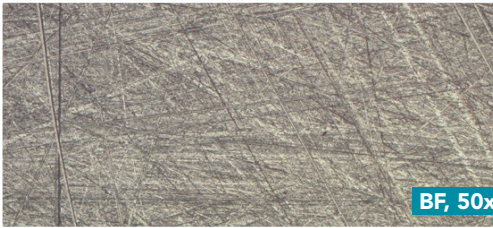





# Aka-Brief #7 Stainless and Duplex Steel

1							
	Piatto 220	Water	300 rpm	25 N	Until plane		
2							
	Allegran 3	DiaMaxx Poly 6 μm	150 rpm	25 N	5:00 min		
3							
	Daran	DiaMaxx Poly 3 μm	150 rpm	25 N	4:00 min		
4							
	Chemal	Fumed Silica 0.2 μm Alkaline	150 rpm	20 N	2:00 min		

Times are stated for a 300 mm preparation system and 40 mm dia. samples.  
 On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.  
 With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.