

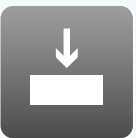


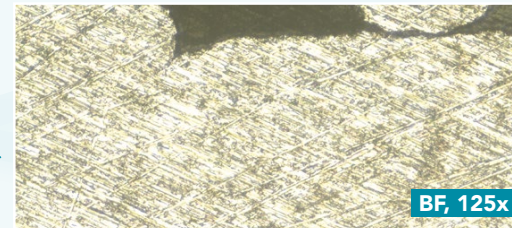
Aka-Brief #8 Titanium Fasteners

1




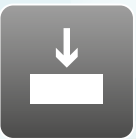






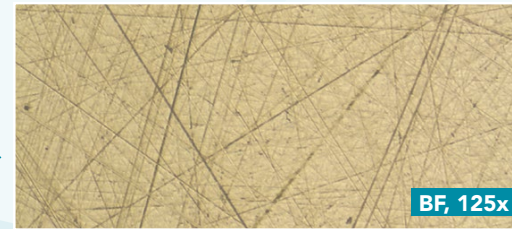

Piatto 220 Water 300 rpm 35 N Until plane






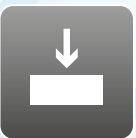

2

Allegran 3 DiaMaxx Poly 6 µm 150 rpm 25 N 5:00 min



3

Chemal Fumed Silica 0.2 µm Alkaline* 150 rpm 25 N 5:00 min



Times are stated for a 300 mm preparation system and 40 mm dia. samples.
 On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.
 With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.

* 96 ml Fumed Silica,
 2 ml H₂O₂ (30%),
 2 ml NaOH (10%)