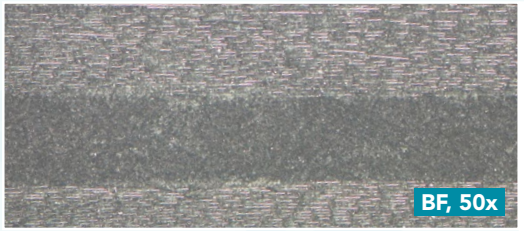
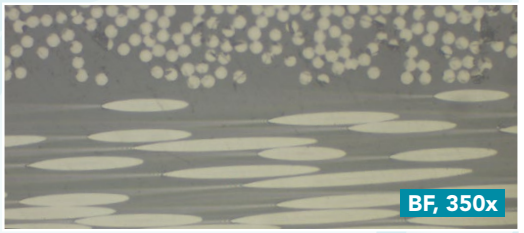
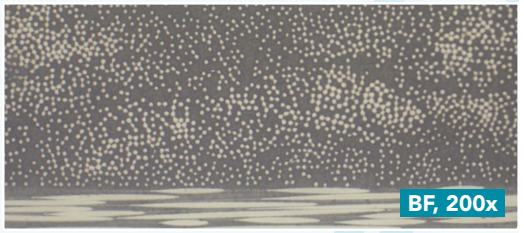
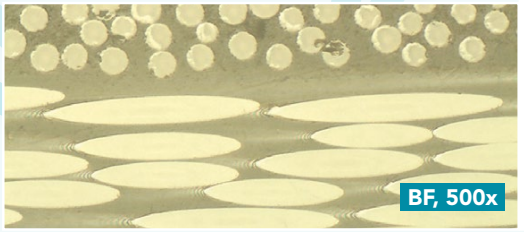
Aka-Brief #9 Carbon Composites

AKASEL
THE SMARTER ALTERNATIVE

1	Rhaco Grit P320	Water	300 rpm	25 N	Until plane	
2	Largan 9	DiaMaxx Poly 9 µm	150 rpm	20 N	8:00 min	
3	Largan 9	DiaMaxx Poly 3 µm	150 rpm	20 N	8:00 min	
4	Daran	DiaMaxx Poly 3 µm	150 rpm	10 N	4:00 min	
5	Daran	DiaMaxx Poly 0.25 µm	150 rpm	10 N	2:00 min	

Times are stated for a 300 mm preparation system and 40 mm dia. samples.
On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.
With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.