

SAFETY DATA SHEET

Aka-Clear-2, Liquid

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

Aka-Clear-2, Liquid

Product no.

25202413 - 25202415 (8602)

▼ Unique formula identifier (UFI)

DJME-GR09-RD24-TGFX

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Acrylic liquid for cold embedding of metallographic samples

Uses advised against

No special

1.3. Details of the supplier of the safety data sheet

Company and address

Akasel A/S

Svogerslev Hovedgade 48

4000 Roskilde

Denmark

+45 57 84 05 01

www.akasel.com

E-mail

safety@akasel.com

SDS date

22-09-2021

SDS Version

3.0

Date of previous version

2020-09-01 (2.0)

1.4. Emergency telephone number

Contact The National Poisons Information Service (dial 111, 24 h service).

See section 4 "First aid measures".

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Flam. Liq. 2; H225, Highly flammable liquid and vapour.

Skin Irrit. 2; H315, Causes skin irritation.

Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Dam. 1; H318, Causes serious eye damage.

STOT SE 3; H335, May cause respiratory irritation.

2.2. Label elements

Hazard pictogram(s)









Signal word

Danger

▼ Hazard statement(s)

Highly flammable liquid and vapour. (H225)

Causes skin irritation. (H315)

May cause an allergic skin reaction. (H317)

Causes serious eye damage. (H318)

May cause respiratory irritation. (H335)

Safety statement(s)

General

HICH

▼ Prevention

Avoid breathing dust. (P261)

Wear eye protection / protective gloves / protective clothing. (P280)

▼ Response

IF ON SKIN: Wash with plenty of water and soap. (P302+P352)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)

Immediately call a POISON CENTER / doctor. (P310)

▼ Storage

Store in a well-ventilated place. Keep cool. (P403+P235)

▼ Disposal

Dispose of contents/container to an approved waste disposal plant. (P501)

Hazardous substances

n-butyl methacrylate

ethyl methacrylate

ethylene dimethacrylate

2,2'-[(4-methylphenyl) imino]bisethanol

2.3. Other hazards

Additional labelling

Not applicable

Additional warnings

This mixture/product does not contain any substances considered to meet the criteria classifying them as PBT and/or vPvB.

SECTION 3: Composition/information on ingredients

▼3.2 Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
n-butyl methacrylate	CAS No.: 97-88-1 EC No.: 202-615-1 REACH: 01-2119486394-28- XXXX Index No.: 607-033-00-5	>75%	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, H335	
ethyl methacrylate	CAS No.: 97-63-2 EC No.: 202-597-5	10-20%	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317	



	REACH: 01-2119490215-40- XXXX Index No.: 607-071-00-2		Eye Irrit. 2, H319 STOT SE 3, H335
ethylene dimethacrylate	CAS No.: 97-90-5 EC No.: 202-617-2 REACH: 01-2119965172-38- XXXX Index No.: 607-114-00-5	5-10%	Skin Sens. 1, H317 STOT SE 3, H335 (SCL: 10.00 %)
,2'-[(4-methylphenyl) nino]bisethanol	CAS No.: 3077-12-1 EC No.: 221-359-1 REACH: Index No.:	<3%	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318 Acute Tox. 4, H332 Aquatic Chronic 3, H412 STOT SE 3, H335

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

No special

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her

▼ Skin contact

IF ON SKIN: Wash with plenty of water and soap.

Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

▼ Eye contact

Upon irritation of the eye: Remove contact lenses. Flush eyes with plenty of water or salt water (20-30°C) for at least 15 minutes and continue until irritation stops. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.

Ingestion

Provide plenty of water for the person to drink and stay with him/her. In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the victim lean forward with head down to avoid inhalation of- or choking on vomited material.

Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or



lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Neurotoxic effects: This product contains organic solvents, which may cause adverse effects to the nervous system. Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:

Get immediate medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

▼5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

▼ 5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Nitrogen oxides (NOx)

Carbon oxides (CO / CO2).

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Avoid direct contact with spilled substances.

Avoid inhalation of vapours from spilled material.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.

▼ 6.3. Methods and material for containment and cleaning up

Use sand, earth, vermiculite, diatomaceous earth to contain and collect non-combustible absorbent materials and place in container for disposal, according to local regulations.

To the extent possible cleaning is performed with normal cleaning agents. Avoid use of solvents.

▼ 6.4. Reference to other sections

See section 13 on "Disposal considerations" in regard of handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

▼ 7.1. Precautions for safe handling

Ground and bond container and receiving equipment.

Use explosion-proof [electrical / lighting / ventilating]equipment.

Use non-sparking tools.

Take action to prevent static discharges.



Because of the danger of self-ignition, any waste from the product, spray mist and soiled rags etc. are to be kept in a fire-proof place in air-tight containers, alternatively the waste is to be burned.

Avoid direct contact with the product.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

▼ 7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Take action to prevent static discharges.

Must be stored in a cool and well-ventilated area, away from possible sources of ignition.

▼ Recommended storage material

Always store in containers of the same material as the original container.

▼ Storage temperature

Room temperature 18 to 23°C

▼ Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

DNEL

No data available

PNEC

No data available

▼ 8.2. Exposure controls

Control is unnecessary if the product is used as intended.

▼ General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

▼ Appropriate technical measures

Apply standard precautions during use of the product. Avoid inhalation of vapours.

▼ Hygiene measures

Take off contaminated clothing and wash it before reuse.

Measures to avoid environmental exposure

No specific requirements

Individual protection measures, such as personal protective equipment

Generally

Use only CE marked protective equipment.

▼ Respiratory Equipment

Type	Class	Colour	Standards	
A	Class 2 (medium capacity)	Brown	EN14387	

Skin protection

Aka-Clear-2, Liquid Page 5 of 11



Recommended	Type/Category	Standards	
Wear appropriate protection clothing, e.g. coveralls in polypropylene or working clothes in cotton or polyester.	-	-	R

▼ Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Butyl	0.7	> 480	EN374-2, EN374-3, EN388, EN421	

▼ Eye protection

Work situation	Туре	Standards	
At risk of splashing in the eyes	Wear safety glasses with side shields.	EN166	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Form

Liquid

Colour

Transparent

Odour

Characteristic

Odour threshold (ppm)

Testing not relevant or not possible due to nature of the product.

рН

Testing not relevant or not possible due to nature of the product.

Density (g/cm³)

0.901

Viscosity

Testing not relevant or not possible due to nature of the product.

Phase changes

▼ Melting point (°C)

-50,00000000 °C

Boiling point (°C)

163.00 °C

Vapour pressure

Testing not relevant or not possible due to nature of the product.

Vapour density

Testing not relevant or not possible due to nature of the product.

Decomposition temperature (°C)

Testing not relevant or not possible due to nature of the product.

▼ Evaporation rate (n-butylacetate = 100)

Data on fire and explosion hazards

Flash point (°C)

19.00 °C

Aka-Clear-2, Liquid Page 6 of 11



Ignition (°C)

Testing not relevant or not possible due to nature of the product.

Auto flammability (°C)

296 °C

Explosion limits (% v/v)

2.00 - 8.00 v/v%

Explosive properties

Testing not relevant or not possible due to nature of the product.

Oxidizing properties

Testing not relevant or not possible due to nature of the product.

Solubility

Solubility in water

Testing not relevant or not possible due to nature of the product.

n-octanol/water coefficient

3.00

Solubility in fat (q/L)

Testing not relevant or not possible due to nature of the product.

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available

▼ 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

No special

10.4. Conditions to avoid

Avoid static electricity.

Do not expose to any forms of heat (e.g. solar radiation). May lead to excess pressure.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

The product is not degraded when used as specified in section 1.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Causes skin irritation.

▼ Serious eye damage/irritation

Causes serious eye damage.

▼ Respiratory sensitisation

Based on available data, the classification criteria are not met.

▼ Skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure



May cause respiratory irritation.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Long term effects

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Neurotoxic effects: This product contains organic solvents, which may cause adverse effects to the nervous system. Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

Other information

No special

SECTION 12: Ecological information

12.1. Toxicity

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances considered to meet the criteria classifying them as PBT and/or vPvB.

12.6. Other adverse effects

No special

SECTION 13: Disposal considerations

▼13.1. Waste treatment methods

Product is covered by the regulations on hazardous waste.

HP 3 - Flammable

HP 4 - Irritant (skin irritation and eye damage)

HP 5 - Specific Target Organ Toxicity (STOT)/Aspiration Toxicity

HP 13 - Sensitising

Avoid discharge to lakes, streams, sewers, etc.

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste.

EWC code

20 01 13* Solvents

Specific labelling

Not applicable

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

14.1 - 14.4



This product is within scope of the regulations of transport of dangerous goods.

▼ADR/RID

UN- or ID number	UN proper shipping name	Labels	Packing group	Tunnel restriction code
2227	n-BUTYL METHACRYLATE, STABILIZED	3	III	3 (D/E)

▼IMDG

UN- or ID number	UN proper shipping name	Labels	Packing group	EmS
2227	n-BUTYL METHACRYLATE, STABILIZED	3	III	F-E, S-D

"MARINE POLLUTANT"

No

▼IATA

UN- or ID number	UN proper shipping name	Labels	Packing group
2227	n-BUTYL METHACRYLATE, STABILIZED	3	III

14.5. Environmental hazards

Not applicable

14.6. Special precautions for user

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Restrictions for application

Restricted to professional users.

People under the age of 18 shall not be exposed to this product.

Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

Demands for specific education

No specific requirements

▼ SEVESO - Categories / dangerous substances

P5c - FLAMMABLE LIQUIDS, Qualifying quantity (lower-tier): 5.000 tonnes / (upper-tier): 50.000 tonnes

Additional information

Not applicable

Sources

The Management of Health and Safety at Work Regulations 1999

The Health and Safety at Work etc. Act 1974 Regulations 2013.

Control of Major Accident Hazards (COMAH) Regulations 2015.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

No



SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H225, Highly flammable liquid and vapour.

H226, Flammable liquid and vapour.

H302, Harmful if swallowed.

H312, Harmful in contact with skin.

H315, Causes skin irritation.

H317, May cause an allergic skin reaction.

H318, Causes serious eye damage.

H319, Causes serious eye irritation.

H332, Harmful if inhaled.

H335, May cause respiratory irritation.

H412, Harmful to aquatic life with long lasting effects.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EWC = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IARC = International Agency for Research on Cancer (IARC)

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol

of 1978. ("Marpol" = marine pollution)

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit.

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVCB = Complex hydrocarbon substance

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation



methods given by Regulation (EC) No. 1272/2008 (CLP)

The classification of the substance/mixture in regard of physical hazards has been based on experimental data.

The safety data sheet is validated by

iro@akasel.com

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a blue triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en

Aka-Clear-2, Liquid Page 11 of 11